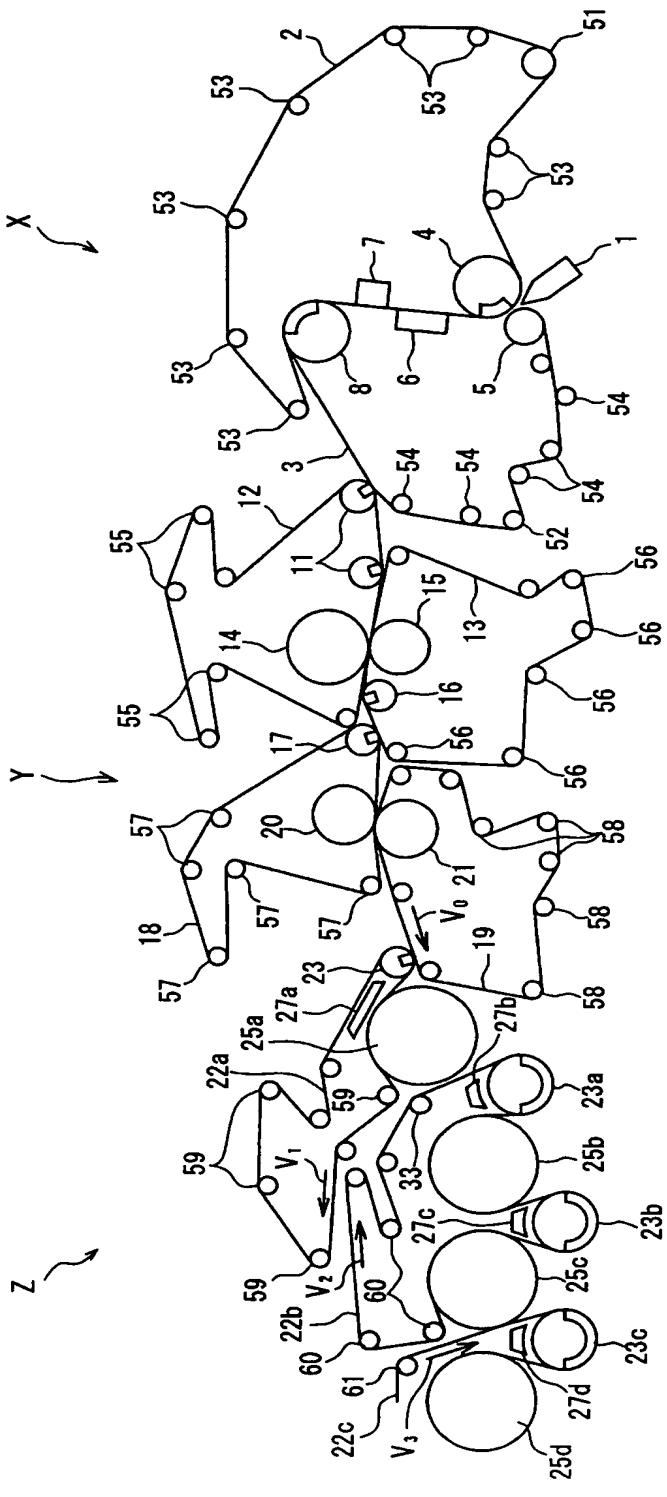


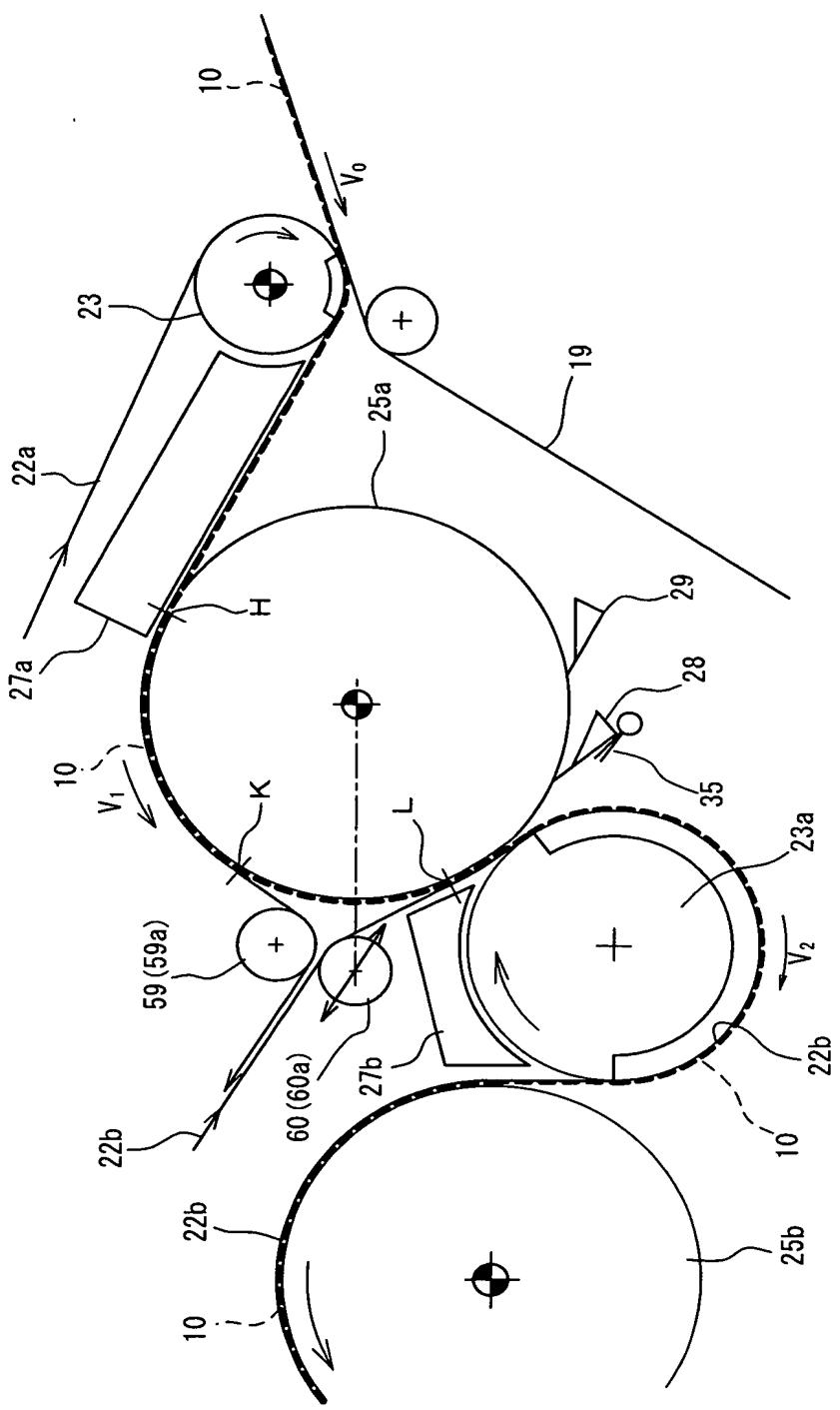
FIG. 1



12, 13, 18, 19: FELT (BELTS)
 14, 15, 20, 21: PRESS ROLLS (PRESS UNITS)
 22a~22c: CANVAS (BELTS)
 25a~25d: DRYER CYLINDERS (DRYER UNITS)

v_0 : SPEED OF BELT BEING TRANSFERRED ALONG LAST PRESS
 v_1 : SPEED OF BELT BEING TRANSFERRED ALONG FIRST DRYER CYLINDER
 v_2 : SPEED OF BELT BEING TRANSFERRED ALONG SECOND DRYER CYLINDER
 X: WIRE PART (WEB FORMING PROCESS)
 Y: PRESS PART (DEWATERING PROCESS)
 Z: DRYER PART (DRYING PROCESS)

FIG. 2



- 10:WET WEB
19:FELT (BELTS)
22a, 22b:CANVAS (BELTS)
25a, 25b:DRYER CYLINDERS (DRYER UNITS)
- V_0 :SPEED OF BELT BEING TRANSFERRED ALONG LAST PRESS
 V_1 :SPEED OF BELT BEING TRANSFERRED ALONG FIRST DRYER CYLINDER
 V_2 :SPEED OF BELT BEING TRANSFERRED ALONG SECOND DRYER

FIG. 3

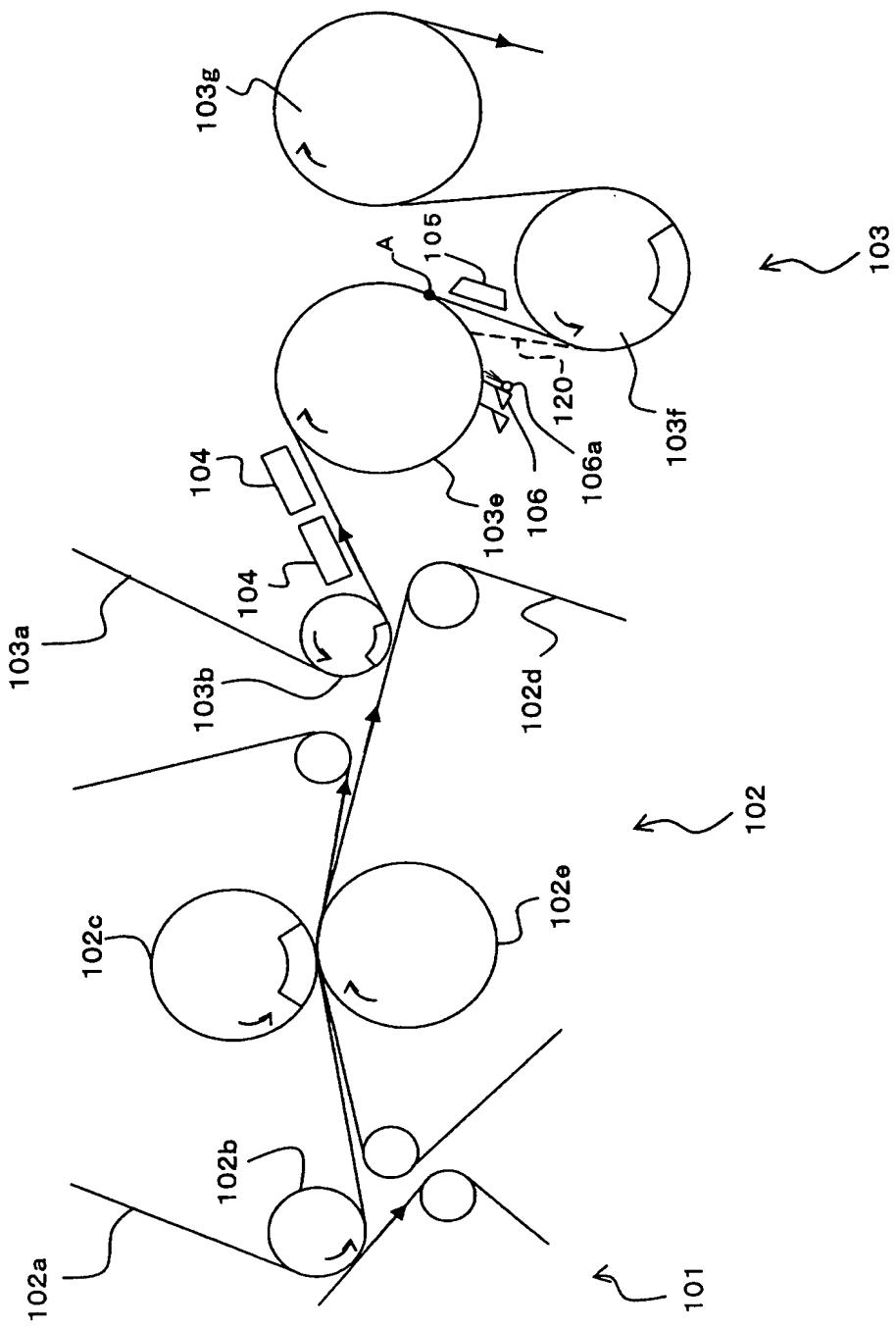


FIG. 4

